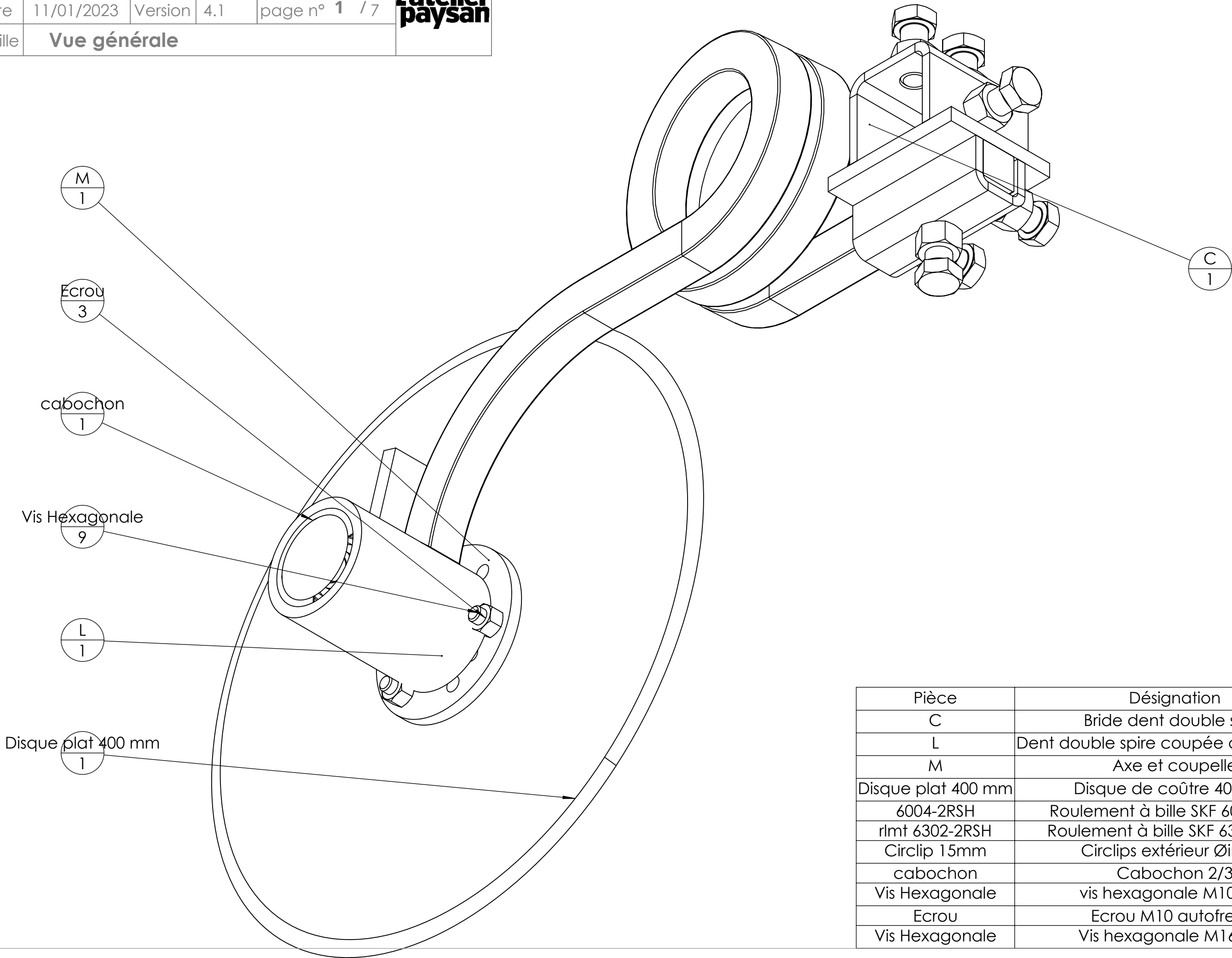
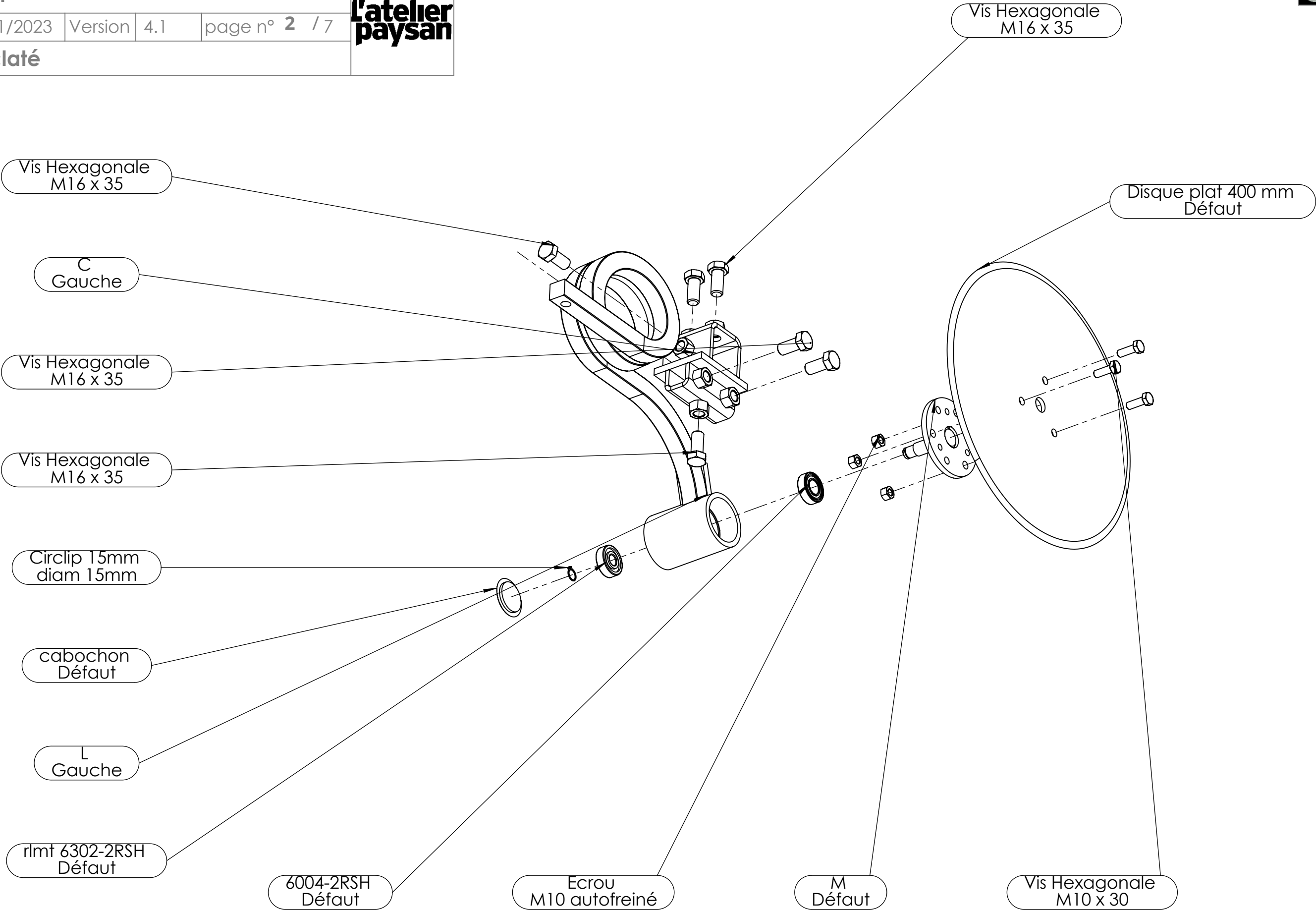
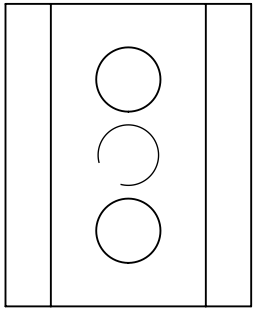
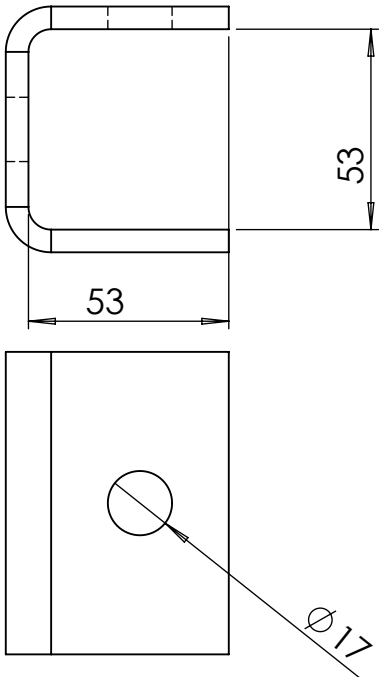
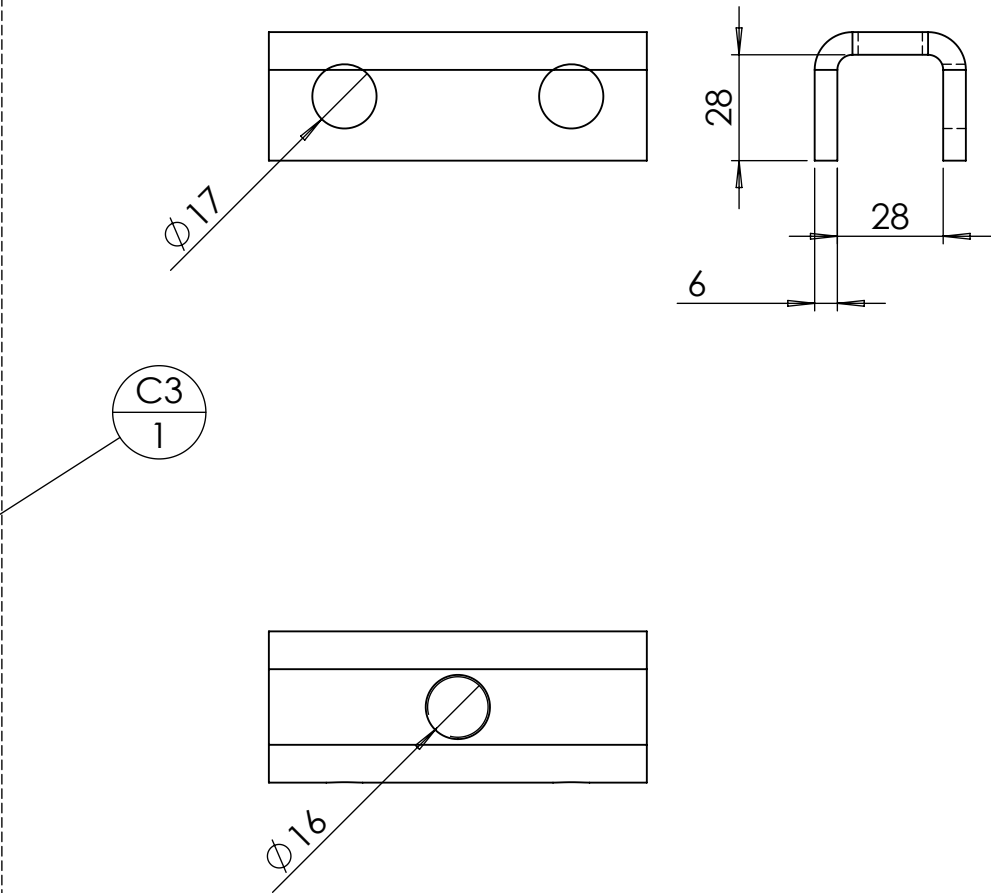
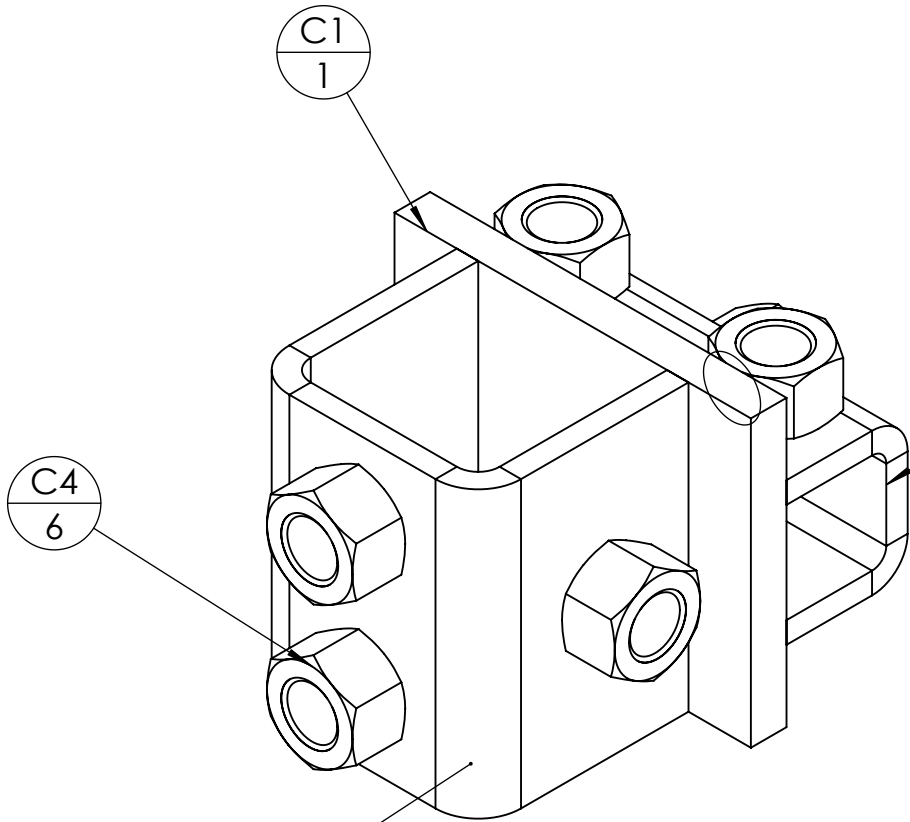




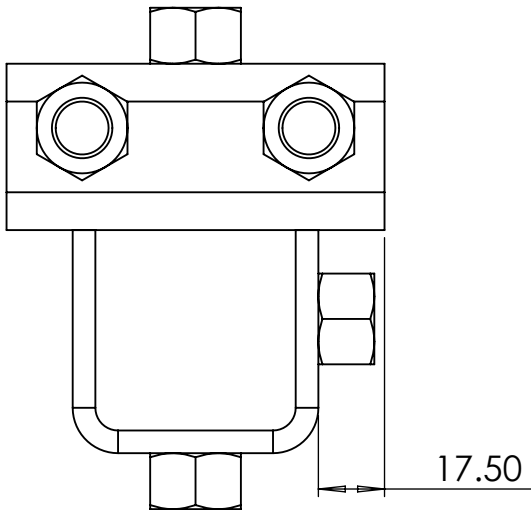
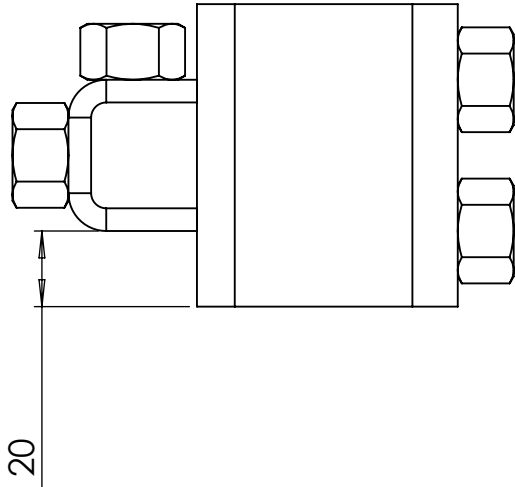
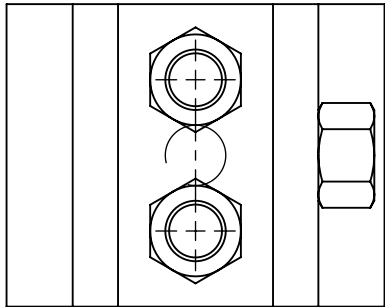
Pièce	Désignation	Qté
C	Bride dent double spire	1
L	Dent double spire coupée avec moyeu	1
M	Axe et coupelle	1
Disque plat 400 mm	Disque de coûtre 400 mm	1
6004-2RSH	Roulement à bille SKF 6004-2RSH	1
rlmt 6302-2RSH	Roulement à bille SKF 6302 -2RSH	1
Circlip 15mm	Circlips extérieur Øint 15	1
cabochon	Cabochon 2/3	1
Vis Hexagonale	vis hexagonale M10 x 30	3
Erou	Erou M10 autofreiné	3
Vis Hexagonale	Vis hexagonale M16 x 35	6



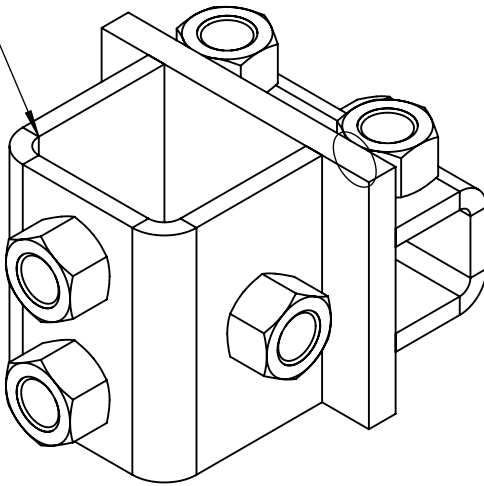


ID	Description	ANGLE1	ANGLE2	p	Longueur	Qté
C1	Fer plat 80 x 10	0°	0°		100	1
C2	C2 croisillon semoir viticole					1
C3	C3 croisillon semoir viticole					1
C4	Ecrou M16 brut					6

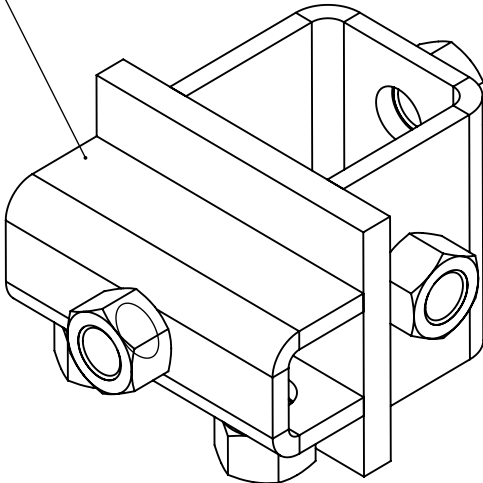
Attention :
Deux montages différents, pour les dents gauche et droite



Gauche

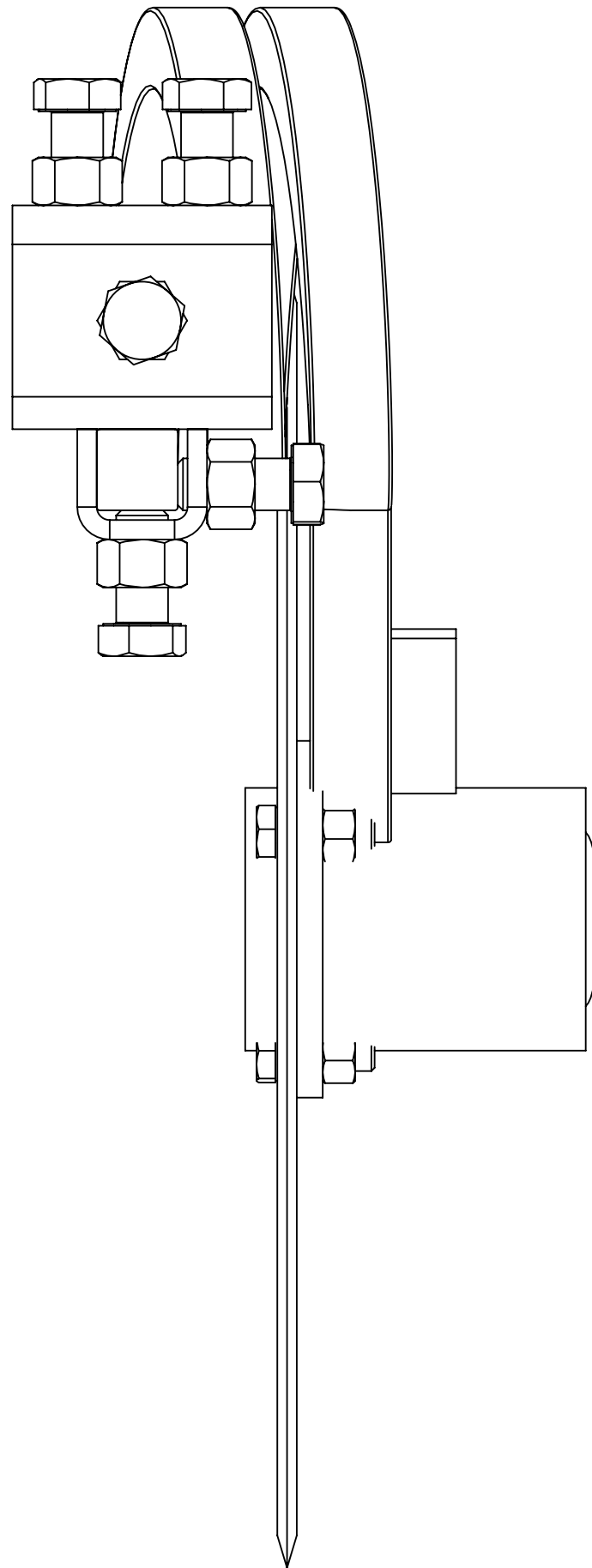
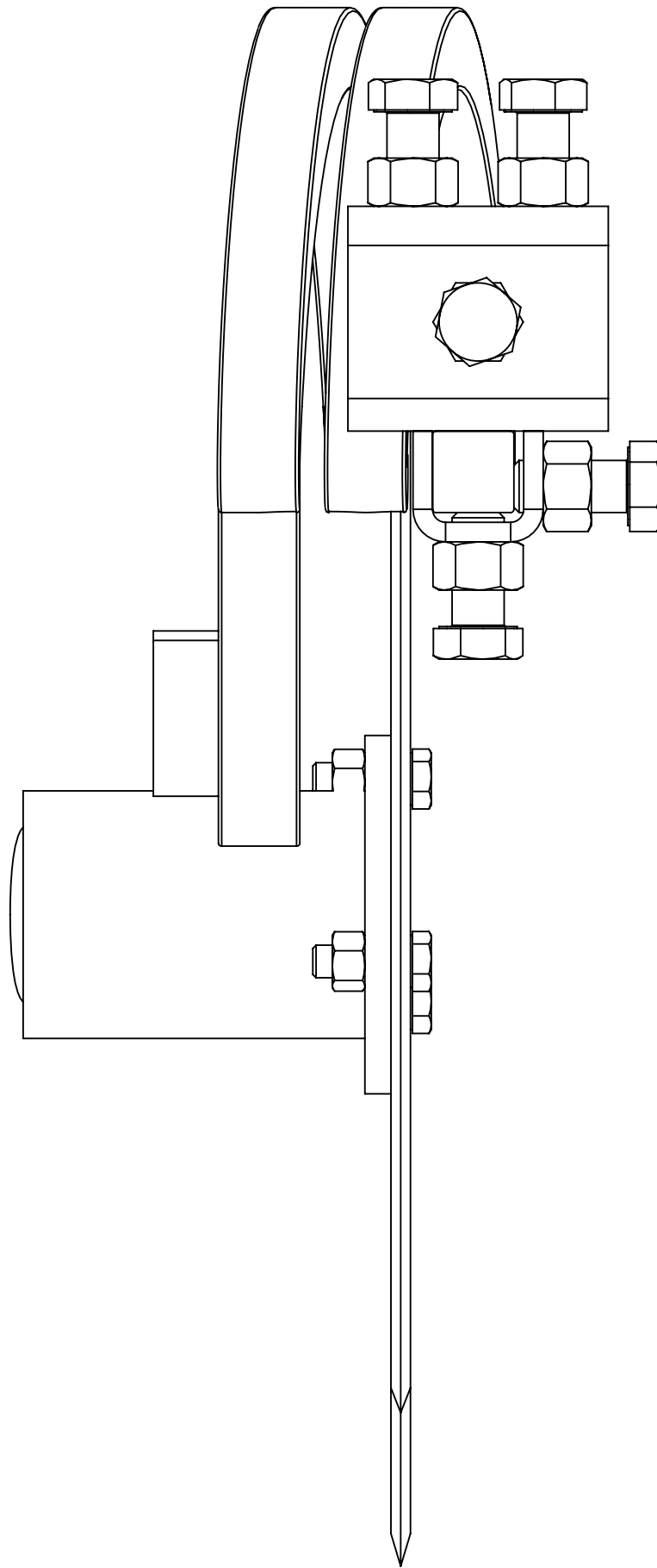
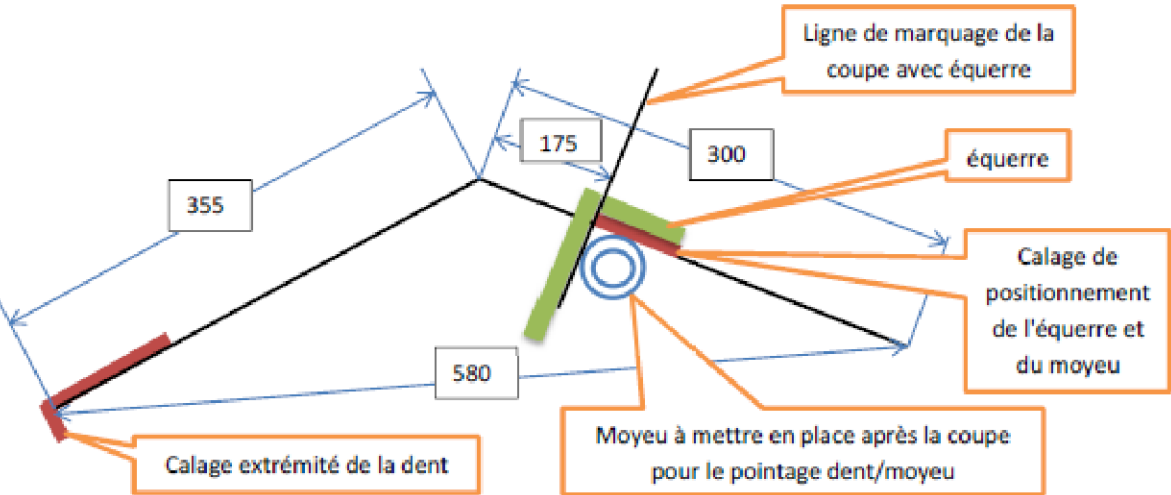


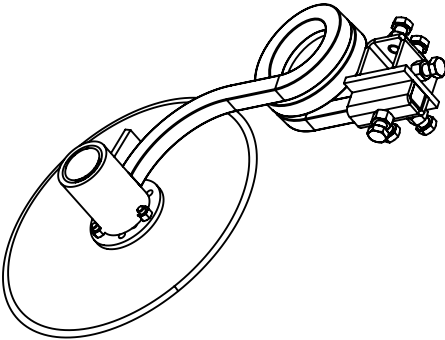
Droate



SEMOIR VITI

Dent double spire
Gabarit de coupe et soudage
DT le 25/01/2017





repère	Désignation	ANGLE1	ANGLE2	p	LONGUEUR	Quantité
Disque plat 400 mm	Disque de coûtre 400 mm					1
6004-2RSH	Roulement à bille SKF 6004-2RSH					1
rlmt 6302-2RSH	Roulement à bille SKF 6302 -2RSH					1
Circlip 15mm	Circlips extérieur Øint 15					1
cabochon	Cabochon 2/3					1
Vis Hexagonale	vis hexagonale M10 x 30					3
Ecrou	Ecrou M10 autofreiné					3
Vis Hexagonale	Vis hexagonale M16 x 35					6
C4	Ecrou M16 brut					6
C3	C3 croisillon semoir viticole					1
L1	Fer plat 45 x 10	0°	0°		50	1
M1	coupelle 3 trous					1
M2	Arbre de palier 2/3					1
C1	Fer plat 80 x 10	0°	0°		100	1
L2	Moyeu					1
L3	Dent double spire gauche section 25 dégagement 425					1
C2	C2 croisillon semoir viticole					1